### **iPlume** Inline Induced Flow Laboratory Exhaust System

PRODUCT GUIDE



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# INTRODUCTION

#### iPlume

The iPlume is an induced flow laboratory exhaust system utilizing a mixed flow wheel that allows contaminated effluent to be discharged from the building in a safe and efficient manner while maintaining a clean roofline.

#### **Features**

- Mixed flow airfoil wheel
- Direct arrangement 4 or belt drive arrangement 9
- Induced flow windband
- Configurable in multiple fan arrangements with redundancy
- Isolation damper on slide out tray for ease of maintenance
- 125 mph wind load rating without guy wires
- Entrainment ratios up to 350%



# **CERTIFICATIONS & LISTINGS**



### AMCA CERTIFICATION

PennBarry certifies that the iPlume belt and direct drive models shown herein are licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA publication 211 and AMCA publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



### **UL CERTIFICATION**

iPlume carries the UL/cUL 705 label, file #E28413

## iPLUME ASSEMBLY



### STANDARD FEATURES

#### Induced Flow Nozzle and Windband

The AMCA 260 induced flow nozzle and windband are optimized using computational fluid dynamics (CFD) to minimize pressure drop and maximize induced flow.

#### **Airfoil Mixed Flow Wheel**

The mixed flow wheel was designed using CFD analysis to create an efficient airpath.

#### Lifting Lugs

Lifting lugs are on the windband, nozzle, fan section and plenum box to safely lift and transport the system.

#### Fan and Plenum Drains

Drains are installed in the inlet funnel and the side of the mixing box to direct rain and condensation outside of the fan assembly. Rain mitigation below the fan is required for complete mitigation of water.

#### Air Dried Phenolic with UV Topcoat

The air dried phenolic with UV topcoat system offers resistance to a wide range of chemicals and protection from UV.

#### **Stainless Hardware**

All hardware in the plenum and fan exposed to the corrosive airstream are stainless steel.

#### 125 MPH Wind Load Rating

The fan, plenum and curb assembly are rated for 125 mph winds without the use of guy wires.

#### **Bearing Life**

Fan bearings have L10 200,000 hour life.



## **OPTIONAL FEATURES**

#### **Mixing Plenum Box**

Mixing plenum boxes allow for multiple fans on the same plenum and a location for a bypass damper to provide dilution before the fan or modulate flow in a variable duct flow system. The box is available with coated mild steel construction or double walled construction with a stainless liner, insulation and a coated mild steel exterior.

#### **Isolation Damper**

Isolation dampers are available in aluminum, epoxy coated aluminum or stainless steel construction. The damper is mounted in a slide out tray to perform maintenance without accessing the interior of the mixing box. The actuators are IP54, 2-position spring return with end switches mounted inside of a protective enclosure.

#### **Bypass Damper**

Bypass dampers are available in aluminum, epoxy coated aluminum or stainless steel construction. The dampers are mounted under the weather hood on the mixing box and can be maintained without accessing the interior of the mixing box. The actuators are IP54, modulating with position feedback mounted under the weather hood.

#### Jib Crane

Removable jib cranes mounted to the mixing box plenum to aid in disassembly and service of the fan

#### **Silencers**

Inline silencers installed between the fans and nozzle sections reduce sound for sound sensitive installations.

#### **Spark Resistant Construction**

Spark resistance construction, explosion proof motors, NEMA 7/9 disconnect switches and actuators with NEMA 7/9 enclosures are available for fans servicing hazardous areas.

#### **Piezometer Ring**

Piezometer rings accurately measure the flow at the inlet of the fan without causing static pressure loss or system effect.

# LAB FAN CONTROLLER

PennBarry's lab fan controller maintains a safe outlet velocity based on real time flow conditions. The controller works in tandem with static pressure sensors, flow monitoring stations, VFDs (optional), and the building management system to adjust the dampers and fan speeds to the optimal safe and efficient set points. Integration into building management system is through BACnet, Modbus or Metasys protocols.

#### **Constant Flow Systems**

The bypass damper modulates to maintain constant flow through the fan creating a constant velocity at the discharge. This mode offers energy savings to the building as unconditioned air is used to maintain flow but fan energy is constant without staging.

#### Variable Flow Systems

The controller interfaces with variable frequency drives to adjust fan speed and flow based on building conditions while maintaining a safe outlet velocity. The use of a Variable Nested Nozzle allow further turndown while maintaining velocity giving maximum realized energy savings.

#### **Multiple Fan Systems**

Fans are staged to optimize energy savings based on building flow while maintaining a safe outlet velocity. Redundant fans are activated upon automatic detection of a fan failure and are cycled to prevent damage from disuse.

# INDUCED FLOW FANS



LAB FLOW

# NOZZLE AND WINDBAND AREA

Size	Nozzle	Nozzle Area (sq ft)	Windband Area (sq ft)		
	LV	0.86	2.62		
100	MV	0.58	2.62		
122	HV	0.45	2.62		
	XV	0.35	2.62		
	LV	1.04	3.17		
	MV	0.60	3.17		
135	HV	0.38	3.17		
	XV	0.33	3.17		
	LV	1.29	3.92		
	MV	0.82	3.92		
150	HV	0.50	3.92		
	XV	0.41	3.92		
	LV	1.42	4.79		
	MV	1.05	4.79		
165	HV	0.76	4.79		
	XV	0.56	4.79		
	LV	1.74	5.85		
	MV	1.20	5.85		
182	HV	0.80	5.85		
	XV	0.60	5.85		
	LV	2.09	7.04		
	MV	1.64	7.04		
200	HV	1.13	7.04		
	XV	0.80	7.04		
	LV	2.59	8.70		
	MV	2.10	8.70		
222	HV	1.75	8.70		
	XV	1.38	8.70		
	LV	3.09	9.94		
	MV	2.60	9.94		
245	HV	2.15	9.94		
	XV	1.80	9.94		
	LV	3.75	12.05		
	MV	2.82	12.05		
270	HV	2.05	12.05		
	XV	1.60	12.05		
	LV	4.63	14.89		
	MV	3.20	14.89		
300	HV	2.50	14.89		
	XV	1.80	14.89		
	LV	5.60	18.03		
	MV	3.30	18.03		
330	HV	2.50	18.03		
	XV	2.00	18.03		
	LV	6.85	16.65		
205	MV	5.10	16.65		
305	HV	3.53	16.65		
	XV	2.75	16.65		
	LV	8.33	20.21		
100	MV	6.90	20.21		
402	HV	4.90	20.21		
	XV	3.60	20.21		
	LV	10.18	24.71		
	MV	6.90	24.71		
445	HV	4.90	24.71		
	XV	3.60	24.71		



1x1 No Plenum



DIMENSIONAL & WEIGHT DATA												
MODEL	А	В	F	G	G H J		Direct Drive Max Frame	Belt Drive Max Frame	WEIGHT* (LBS)			
122	69 ¾	24 1/2	28 7%	17 7⁄8	30 1⁄16	29 7⁄16	145T	184T	356			
135	76 ¾	26 1/2	31 %16	19 3⁄4	33 1/8	29 7/8	145T	215T	413			
150	84 11/16	28 1/2	34 5⁄8	21 15/16	36 <sup>13</sup> ⁄16	33 3/8	145T	256T	519			
165	85 5%	30 1/2	37 3⁄4	23 7/16	40 5/8	34 1/8	184T	256T	567			
182	94 ¾	33 1⁄2	41 1⁄4	25 <sup>13</sup> ⁄16	4415/16	35 ¾	215T	256T	687			
200	102 13/16	36 1⁄2	44 <sup>15</sup> ⁄16	28 3⁄8	49 ¾16	36 5/8	256T	256T	791			
222	113 15/16	39 1⁄2	49 7⁄16	31 7⁄16	54 ¾	40	286T	286T	974			
245	109 3/16	42 1/2	54 ¾16	34 11/16	53 %6	41 %16	286T	286T	1072			
270	119 15/16	45 1/2	59 5/16	38 ¾16	59 1⁄16	45 1/2	326T	326T	1293			
300	132 13/16	51 1/2	65 1⁄2	42 7/16	65 %16	49 7⁄16	326T	365T	1579			
330	145 15/16	55 1/2	71 ¾	46 5/8	72 1/8	51 %16	365T	365T	1868			
365	137 7⁄16	60 1/2	78 1/8	51 5⁄8	67 3⁄8	56 1/2	404T	405T	2358			
402	150 <sup>13</sup> ⁄16	66 1⁄2	86 1⁄2	56 <sup>11</sup> /16	74 5⁄16	59 1/8	405T	405T	2766			
445	166 7/8	72 1⁄2	95 ¾	62 3⁄4	82 1/8	65 ¾	445T	444T	3366			

All dimensions are in inches.

\*Does not include weight for motor and drives. Belt Driven weights.

A = Overall system height (without curb)

- B = Width Of Curb Cap (Inside)
- F = Height Of Fan
- G = Dia. Of Nozzle
- H = Dia. Of Windband Collar

J = Max. Weather Cover

1x1 Plenum

A F 23/4" Binside Sq.

DIMENSIONAL & WEIGHT DATA												
MODEL	А	В	D	E	F	G	н	J	Direct Drive Max Frame	Belt Drive Max Frame	WEIGHT* (LBS)	
122	111 <sup>13</sup> ⁄16	36 5⁄16	52 %16	42	28 1/8	17 7⁄8	30 1⁄16	29 7⁄16	145T	184T	1074	
135	118 3⁄4	39 5⁄16	55 %16	42	31 %16	19 ¾	33 1⁄8	29 7⁄8	145T	215T	1186	
150	126 ¾	45 5⁄16	61 %16	42	34 5⁄8	21 15/16	36 <sup>13</sup> ⁄16	33 ¾	145T	256T	1388	
165	127 5⁄8	46 5⁄16	62 %16	42	37 ¾	23 7/16	40 5/8	34 1⁄8	184T	256T	1474	
182	142 7⁄16	53 5⁄16	71 11⁄16	48	41 1⁄4	25 <sup>13</sup> ⁄16	44 <sup>15</sup> ⁄16	35 ¾	215T	256T	2128	
200	150 <sup>13</sup> ⁄16	57 5⁄16	75 ¾	48	44 <sup>15</sup> ⁄16	28 3⁄8	49 3⁄16	36 %	256T	256T	2305	
222	161 15/16	61 5⁄16	79 ¾	48	49 1⁄16	31 7⁄16	54 ¾	40	286T	286T	2614	
245	157 1⁄4	62 5⁄16	80 ¾	48	54 ¾6	34 <sup>1</sup> 1⁄16	53 %16	41 %16	286T	286T	2738	
270	167 <sup>15</sup> ⁄16	65 5⁄16	83 ¾	48	59 5⁄16	38 ¾6	59 1⁄16	45 1⁄2	326T	326T	2937	
300	186 7/8	71 5⁄16	91 7⁄8	54	65 1⁄2	42 7/16	65 %16	49 7⁄16	326T	365T	3471	
330	200 1⁄16	78 1⁄4	98 <sup>13</sup> ⁄16	54	71 ¾	46 %	72 1⁄8	51 %16	365T	365T	3931	
365	197 1⁄2	81 1⁄4	103 15/16	60	78 1/8	51 5⁄8	67 3⁄8	56 1⁄2	404T	405T	4601	
402	210 7/8	86 1⁄4	108 15/16	60	86 1⁄2	56 ¾	74 5⁄16	59 1⁄8	405T	405T	5139	
445	250 15/16	92 1⁄4	123 5/16	84	95 ¾	62 ¾	82 1⁄8	65 ¾	445T	444T	6331	

All dimensions are in inches.

\*Does not include weight for motor and drives. Belt Driven weights.

A = Overall System Height (Without Curb)

H = Dia. Of Windband Collar J = Max. Weather Cover

- B = Width Of Plenum (Inside) D = Overall Width Of The System
- E = Height Of Plenum

F = Height Of Fan

G = Dia. Of Nozzle

2x1 Plenum





DIMENSIONAL & WEIGHT DATA												
MODEL	А	В	С	D	E	F	G	Н	J	Direct Drive Max Frame	Belt Drive Max Frame	WEIGHT* (LBS)
122	111 <sup>13</sup> ⁄16	36 5⁄16	72 13/16	52 %6	42	28 1/8	17 7/8	30 1⁄16	29 7⁄16	145T	184T	2148
135	118 3⁄4	39 5⁄16	78 <sup>13</sup> ⁄16	55 %16	42	31 %16	19 3⁄4	33 1/8	29 1/8	145T	215T	2372
150	126 ¾	45 5⁄16	90 <sup>13</sup> ⁄16	61 %16	42	34 5⁄8	21 15/16	36 13/16	33 3/8	145T	256T	2776
165	127 5⁄8	46 5⁄16	92 13/16	62 %16	42	37 3⁄4	23 7/16	40 5/8	34 1/8	184T	256T	2948
182	142 7/16	53 5⁄16	106 13/16	71 11⁄16	48	41 1⁄4	25 <sup>13</sup> ⁄16	44 <sup>15</sup> ⁄16	35 ¾	215T	256T	4256
200	150 <sup>13</sup> ⁄16	57 5⁄16	114 <sup>13</sup> ⁄16	75 ¾	48	44 <sup>15</sup> ⁄16	28 ¾	49 ¾ <sub>16</sub>	36 5⁄8	256T	256T	4610
222	161 15⁄16	61 5⁄16	122 <sup>13</sup> ⁄16	79 ¾	48	49 7⁄16	31 7⁄16	54 ¾	40	286T	286T	5228
245	157 1⁄4	62 5⁄16	124 <sup>13</sup> ⁄16	80 ¾	48	54 ¾16	34 11⁄16	53 %16	41 %16	286T	286T	5476
270	167 <sup>15</sup> ⁄16	65 5⁄16	130 <sup>13</sup> ⁄16	83 ¾	48	59 5⁄16	38 ¾16	59 1⁄16	45 1⁄2	326T	326T	5874
300	186 7/8	71 5⁄16	142 <sup>13</sup> ⁄16	91 7⁄8	54	65 1⁄2	42 1/16	65 % <sub>16</sub>	49 1⁄16	326T	365T	6942
330	200 1/16	78 1⁄4	156 ¾	98 <sup>13</sup> ⁄16	54	71 ¾	46 5/8	72 1/8	51 %16	365T	365T	7862
365	197 1⁄2	81 1⁄4	162 ¾	103 15/16	60	78 1/8	51 5⁄8	67 3/8	56 1⁄2	404T	405T	9202
402	210 7/8	86 1⁄4	172 3⁄4	108 15/16	60	86 1⁄2	56 ¾	74 5⁄16	59 1⁄8	405T	405T	10278
445	250 15/16	92 1⁄4	184 ¾	123 5⁄16	84	95 ¾	62 3⁄4	82 1/8	65 ¾	445T	444T	12662

All dimensions are in inches.

\*Does not include weight for motor and drives. Belt Driven weights.

A = Overall System Height (Without Curb)

G = Dia. Of Nozzle

- B = Width Of Plenum (Inside)
- C = Length Of Plenum (Inside)
- D = Overall Width Of The System
- E = Height Of Plenum
- F = Height Of Fan

- H = Dia. Of Windband Collar
- J = Max. Weather Cover

**3x1 Plenum** 





DIMENSIONAL & WEIGHT DATA												
MODEL	А	В	С	D	E	F	G	н	J	Direct Drive Max Frame	Belt Drive Max Frame	WEIGHT* (LBS)
122	111 <sup>13</sup> ⁄16	36 5⁄16	109 5⁄16	52 %16	42	28 1/8	17 1⁄8	30 1⁄16	29 1/16	145T	184T	3222
135	118 3⁄4	39 5⁄16	118 5⁄16	55 %16	42	31 %16	19 3⁄4	33 1/8	29 1/8	145T	215T	3558
150	126 ¾	45 5⁄16	136 5/16	61 %16	42	34 5/8	21 15/16	36 13/16	33 ¾	145T	256T	4164
165	127 5/8	46 5⁄16	139 5⁄16	62 %16	42	37 3⁄4	23 7⁄16	40 5/8	34 1⁄8	184T	256T	4422
182	142 7/16	53 5⁄16	160 5⁄16	71 11⁄16	48	41 1⁄4	25 <sup>13</sup> ⁄16	44 <sup>15</sup> ⁄16	35 ¾	215T	256T	6384
200	150 <sup>13</sup> ⁄16	57 5⁄16	172 5/16	75 3⁄4	48	44 <sup>15</sup> ⁄16	28 ¾	49 3⁄16	36 %	256T	256T	6915
222	161 15⁄16	61 5⁄16	184 5⁄16	79 3⁄4	48	49 1⁄16	31 7⁄16	54 ¾	40	286T	286T	7842
245	157 1⁄4	62 5⁄16	187 5/16	80 3⁄4	48	54 ¾	34 11/16	53 %16	41 %16	286T	286T	8214
270	167 <sup>15</sup> ⁄16	65 5⁄16	196 5⁄16	83 ¾	48	59 5/16	38 ¾6	59 1⁄16	45 1⁄2	326T	326T	8811
300	186 7⁄8	71 5⁄16	214 5⁄16	91 7⁄8	54	65 1⁄2	42 1/16	65 %6	49 1⁄16	326T	365T	10413
330	200 1/16	78 1⁄4	235 1⁄4	98 <sup>13</sup> ⁄16	54	71 ¾	46 5/8	72 1/8	51 %16	365T	365T	11793
365	197 ½	81 1⁄4	244 1⁄4	103 15/16	60	78 1/8	51 %	67 3⁄8	56 1⁄2	404T	405T	13803
402	210 7/8	86 1⁄4	259 1⁄4	108 15/16	60	86 1⁄2	56 ¾	74 5⁄16	59 1⁄8	405T	405T	15417
445	250 15/16	92 1⁄4	277 1⁄4	123 5/16	84	95 ¾	62 3⁄4	82 1/8	65 ¾	445T	444T	18993

All dimensions are in inches.

\*Does not include weight for motor and drives. Belt Driven weights.

A = Overall System Height (Without Curb) G = Dia. Of Nozzle

- B = Width Of Plenum (Inside)
- C = Length Of Plenum (Inside)
- D = Overall Width Of The System

E = Height Of Plenum

F = Height Of Fan

- H = Dia. Of Windband Collar
- J = Max. Weather Cover

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